



CERTIFICATE

Welding of railway vehicles and components according to
EN 15085-2:2020+A1:2023

ZE-16083-01-00-EN15085-2017.0190.009

DVS ZERT GmbH hereby certifies that the welding company

**Saar Stahlbau GmbH
Hüttenstraße 2
66115 Saarbrücken
Germany**

fulfills the requirements
for the scope according to

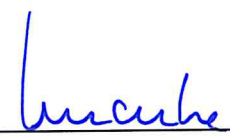
**EN 15085-2 classification level CL1
in the type of activity P, M**

in the range indicated in the annex.

validity: 2024-05-17 until 2026-05-09

Düsseldorf, 2024-05-17
Place and date of issue

Lead auditor: Dipl.-Ing. (FH) DUCHÊNE


Dipl.-Ing. GURSCHKE
Head of certification body

Scope of the certificate

ZE-16083-01-00-EN15085-2017.0190.009

Scope:

Welding process according to EN ISO 4063	Material group according to CEN ISO/TR 15608	Dimensions	Remarks
111	1.2 1.2 1.2/X120Mn12	t = 3 - 12 mm t = 3 - 50 mm t = 5 - 12 mm	1.2/Hardox 500 - FW
131	22	t = 3 - 10 mm	BW
135	1.2 1.3	t = 3 - 240 mm t = 35 - 180 mm	- -
141	1.2 1.2	t = 3 - 11 mm t = 19 - 76 mm	- -

Area of Application:

- New build of components for railway vehicles
 - bogies, vehicle bodies, supporting frames
- Maintenance welding of components for railway vehicles

Responsible welding coordinator(s):

Andrea Pfeleiderer, IWE

born: 1969-11-05

1st deputy(ies) of the responsible welding coordinator(s):

Christopher Meiß, IWE

born: 1985-10-26

Others deputies:

Benjamin Schmidt, IWE
Erik Bertele, IWT
Guido Hoffmann, IWS
Joachim Velten, IWS

born: 1982-11-25
born: 1978-02-04
born: 1969-05-07
born: 1965-12-28

Remarks:

other location:
- Bismarckstraße 57-59, 66333 Völklingen
- Werkstraße 1, 66763 Dillingen

The welding coordinators Andrea Pfeleiderer, Christopher Meiß are authorised, within the scope of this certificate, to test welders/operators in accordance with the relevant standards.

Register no.:

DVSZERT/15085/CL1/190/17/2A1

General provisions:

The General Terms and Conditions of the DVS ZERT GmbH apply in the currently valid version.